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C3-7-2
Job Sheet 177505

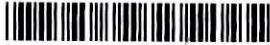


Part No: C3-7-2

Job Qty: ~~20~~ ea **14**

DAS
21
9-89

Part Name: Lock Bumper



Part Weight: 0 lbs

Status: At Planning *Scheduled*

Priority: Medium

Job Created: 5/14/18

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 5/31/18

Description:

Type: Stock

Note: DWG C3-7-2 Rev A IPP Rev A 18.04.02 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		5/31/18	0.00	0.00	Start Up Small Fab-2		<i>MLL</i>
110	Small Fab	20 pcs		5/31/18	0.00	20.00	Small Fab-3		<i>MLL</i> DAS
120	QC	20 pcs		5/31/18	0.00	0.00	QC5		AUG 21 2018 38
130	Packaging	20 pcs		5/31/18	0.00	0.00	Packaging3-1 <i>BIA</i>		AUG 23 2018
140	QC21-SA	20 Ea		5/31/18	0.00	0.00	QC21		21 AUG 23 2018

Part Op 110 - 1-Mix 80A liquid urethane using base and activator as per manufacturer instructions. A/R; M *5098723*
Descriptions: EXP. *3/19* 2-Pour into appropriate mold. 3-Let cure as per manufacturer instructions. Time: *7:30am* Date: *8/21/2018*
7:30am 4-Remove from mold. 5-Chamfer ends as per DWG. 6-Deburr if required. *8/21/2018*

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8644K12	80A Liquid Urethane	.0200 pcs (.001 ea)	90-Start up Operation	<i>510326</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	8644K12	0	1	0

Part Specifications

Specifications could not be found.

Plex 5/14/18 11:32 AM Dart.lajeunesse.marie

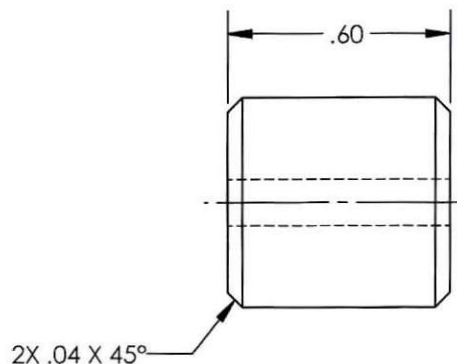
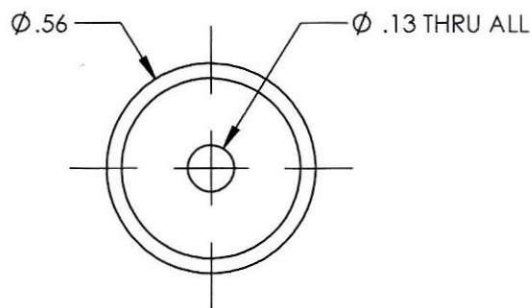
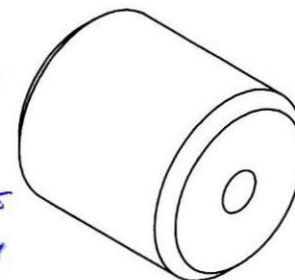
Work Order update only

Lead hand / Supervisor
Approval Verification

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A	14-0111	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED BAG & LABEL NOTE. CH'D DIMENSION TOLERANCE WAS $\varnothing.563$ IS $\varnothing.56$, WAS $\varnothing.125$ THRU ALL IS $\varnothing.13$ THRU ALL, WAS .600 IS .60.	8/7/2014	DJN	RW

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 17750545
11/05/14



NOTE:
BAG & LABEL WITH BATCH NUMBER.

DART AEROSPACE	
TITLE LOCK BUMPER C3-HOOK	
DWG NO. C3-7-2	REV A
MAT'L POLYURETHANE	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX $\pm$.005	FRACTIONS $\pm$ 1/8
.XX $\pm$.01	ANGLES $\pm$ 5°
.X $\pm$.1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SPEC	
USED ON MODEL	
SCALE 2:1	DATE 11/18/2001
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			C3-7-2	1	LOCK BUMPER	POLYURETHANE	POLYURETHANE	